

# Acoustical evaluation of a novel flute head construction

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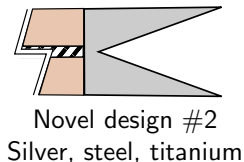
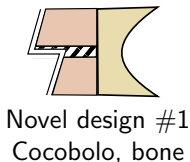
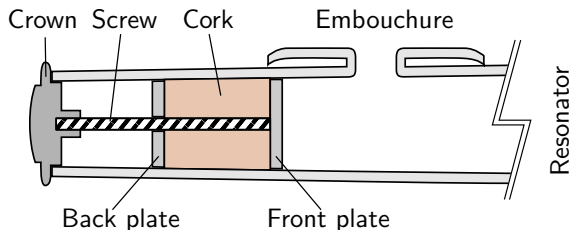
DAGA 2018  
44. Jahrestagung für Akustik  
Paper ID: 485



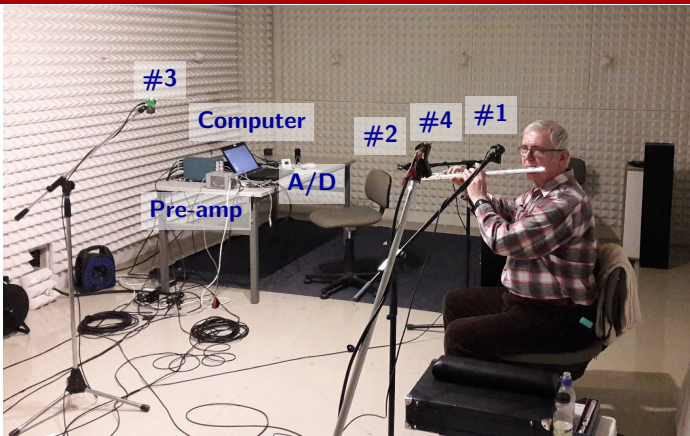


- Modern western flute design
  - Based on Theobald Boehm's design from the mid-19th century
  - Minor improvements by different instrument makers
- Novel flute head
  - Patented by an expert flutist
  - Revised geometry of the tuning plug
  - New materials: bone, wood, metals
  - Observation: both material and shape significantly affect the timbre
- Acoustical analysis
  - Recordings in semi-anechoic chamber
  - Objective evaluation of recordings
  - Acoustical model

# The new tuning plug and flute head



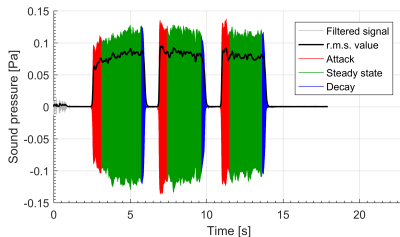
- Front plate of tuning plug is curved or conical
- Various materials: bone, cocobolo wood, metals and alloys
- Numerous tuning plug and crown plug combinations



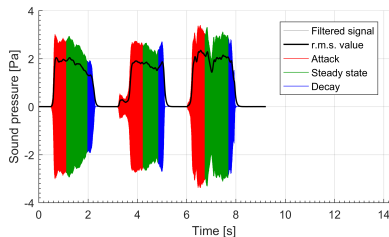
- Trevor James Cantabile silver plated concert flute
- 6 flute heads, 37 notes held steady, *piano* & *forte* dynamics
- 2 nearfield and 2 farfield 1/4" microphones
- $\sum$  444 recordings, each containing 3 samples of the same note

- 1 Automatic segmentation
  - Using r.m.s. of signal
  - Segments differ significantly along the chromatic scale
- 2 Pitch analysis
  - Mean fundamental  $f_1$
  - Small fluctuations
  - Temporal statistics
- 3 Resampling
- 4 Steady state evaluation
  - Loudness
  - Spectrum
  - Spectral centroid
- 5 Attack analysis
  - Order of harmonics
  - Attack speed

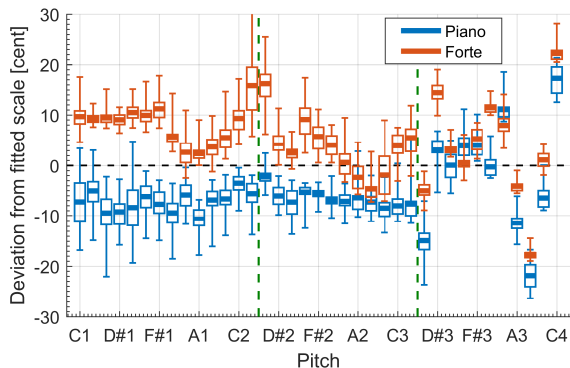
Segmentation of A1 *piano* (steel plug)



Segmentation of H3 *piano* (steel plug)



# Pitch analysis



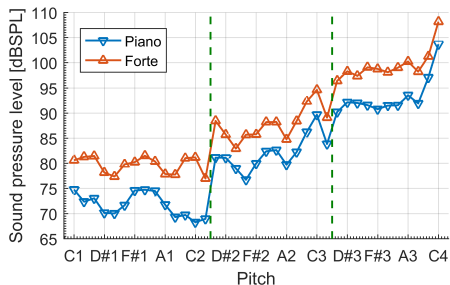
Typical result of the steady state pitch analysis

Box plot

- Thick: mean
- Boxes: quartiles
- Thin: min & max

- Comparison with a fitted tempered scale
- *piano*: below, *forte*: above the fitted scale
- The 3<sup>rd</sup> register is hard to play, notes are hard to hold steady

# Equivalent loudness



Dynamics	$f/p$ [dB]		
Register	1st	2nd	3rd
Steel	9.3	6.2	6.6
Cocobolo	7.8	5.8	7.0
Bone	6.8	5.3	4.8
Silver	9.7	5.4	5.2
Titanium	7.8	5.7	5.9
Traditional	8.5	5.7	5.7

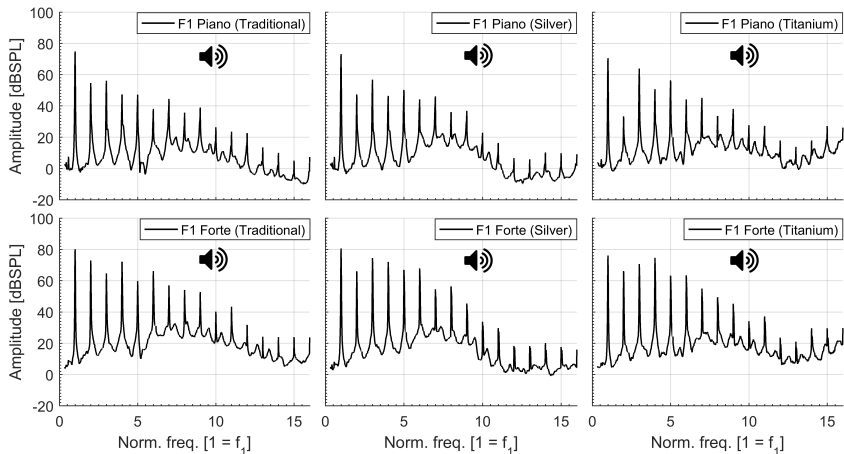
## ■ General observations

- Level jumps between consecutive registers
- Due to differences in blowing strength (overblowing)

## ■ Novel flute head

- The achieved *forte* to *piano* ratio is slightly increased (steel or silver plugs) or decreased (bone plug)

# Stationary spectra – examples



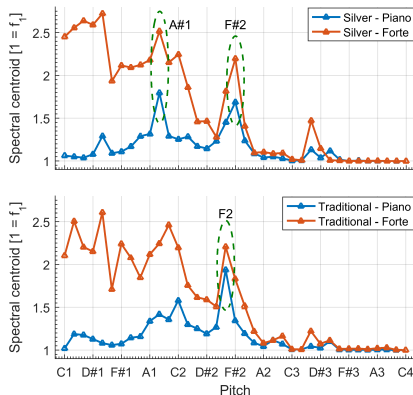
- Significant differences of spectral envelopes and harmonic content
- Greatest observable deviations in the 1<sup>st</sup> register



# Spectral centroid

Dynamics	Piano		Forte	
	1st	2nd	1st	2nd
Register				
Steel	1.42	1.20	2.38	1.33
Cocobolo	1.36	1.22	2.26	1.38
Bone	1.33	1.17	2.12	1.28
Silver	1.22	1.18	2.30	1.34
Titanium	1.39	1.18	2.31	1.28
Traditional	1.22	1.21	2.16	1.41

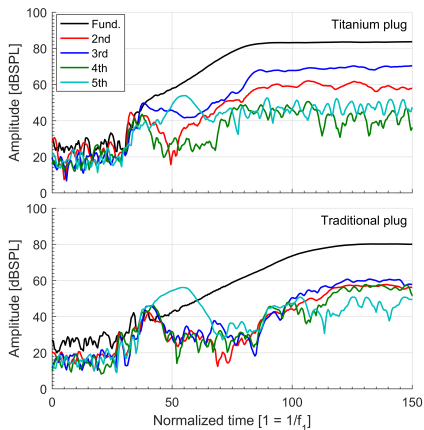
- Enhanced harmonic content: steel, cocobolo, titanium plugs
- Less harmonics: bone plug
- Large variation of centroid along the scale
- Certain notes have remarkably different centroids than neighbors
  - Silver plug: A#1, F#2, other plugs: F2



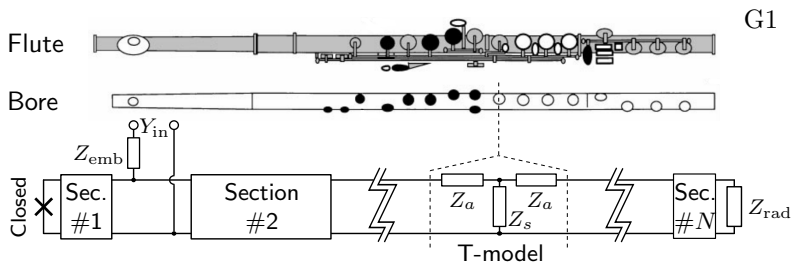
# Attack transient

- Resampled signal
  - Allows coherent sampling
  - Resolution in  $t$  and  $f$
  - Spectral leakage avoided
- Time history of harmonics
- Difficulties
  - Consecutive attacks can be remarkably different
  - Fastest attack evaluated
- Observations
  - Greatest differences for F#1
  - Attack very slow with traditional plug, strong 5th harmonic appears

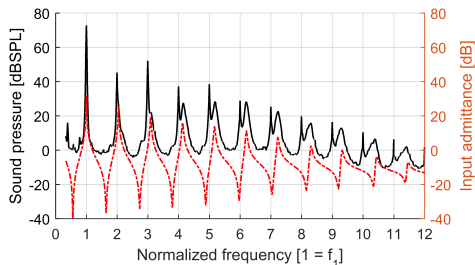
Attack of the F#1 *piano* note



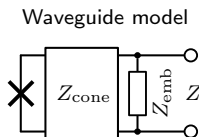
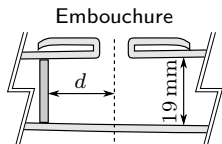
# Acoustical waveguide model of the flute



- Model components
  - 1 Bore sections
  - 2 Open / closed toneholes
  - 3 Radiation impedances (Length corrections)
- Input admittance  $Y_{in}(f)$ 
  - Natural resonances
  - Harmonicity



# Length correction at the embouchure

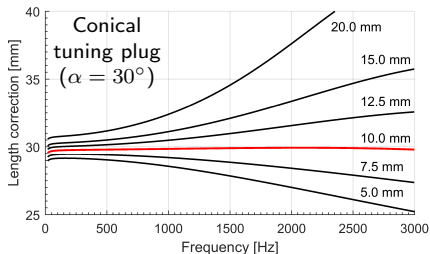
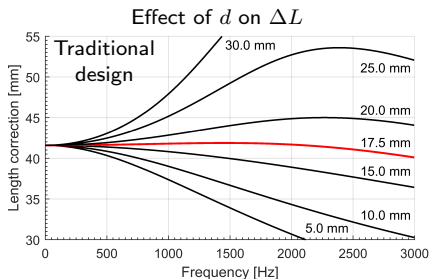


## ■ Length correction calculation

$$R = \frac{Z - Z_0}{Z + Z_0} \quad R = -|R|e^{-2jk\Delta L}$$

■ Traditional design:  $d \approx 17$  mm  
 $\Delta L \approx \text{const}$  ( $f < 3$  kHz) [1]

■ Can same be achieved with the novel design? → Yes.

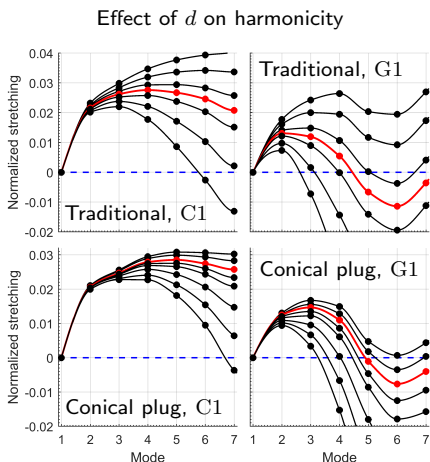


# Effect of tuning plug on harmonicity

- Harmonic content of sound  $\sim$  harmonicity of resonator [2]
  - Modes are stretched (C1)
  - Or compressed (G1)
- Normalized stretching

$$\text{Str}(n) = \frac{f_n}{nf_1} - 1$$

- Does  $\Delta L = \text{const}$  lead to the best harmonicity?
- Novel design gives similar harmonicity, less sensitive
- Embouchure impedance [3]
  - Affected by player
  - Varies along the scale [4]
  - Limiting factor



- Novel flute head
  - New shape of tuning plug, combined with various crowns
  - Various materials used: wood, metals, alloys
- Measurement results
  - Significant differences in steady state spectra
  - Analyzed: loudness, spectral centroid, attack transient
  - Perceived sound quality affected by novel tuning plugs
- Acoustical waveguide model
  - Length corrections and harmonicity of novel and traditional designs
  - Limiting factor: embouchure impedance model
  
- Music sample – main theme from Ravel's Bolero  
Played on traditional and three different novel flute heads



## Acknowledgments

Zoltán Lakat

(Expert flutist, patent holder of construction)

Thank you for your kind attention!

- [1] N.H. Fletcher, T.D. Rossing. *The physics of musical instruments*. Springer, New York. Chapter 16. (1991)
- [2] P. Rucz *et al.* *Sound design of chimney pipes by optimization of their resonators*. JASA **133** pp. 529–537 (2013)
- [3] J. Wolfe *et al.* *Acoustic impedance spectra of classical and modern flutes*. JSV **243** pp. 127–144 (2001)
- [4] P.A. Dickens. *Flute acoustics: measurement, modelling and design* Ph.D. thesis, University of New South Wales (2007)